

Date: Monday, 09/02/2009 4:31:43 PM  
User: Melanie Fauteux

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BLADE FOLD KIT
<b>Job Number</b> : 45658	
<b>Estimate Number</b> : 10787	
<b>P.O. Number</b> :	<b>Part Number</b> : D412695011
<b>This Issue</b> : 09/02/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : B67-43001 REV B1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 45657	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 28/04/2009 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>umf 09-02-10</u>	
<b>Comment</b> : Est A 05.08.30 New Issue KJ/MB/JLM Est Rev:B 08-08-14 update estimate DD verified by:EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JW09.04.23 (2)



**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-695-011 CHG002

S 09/04/2011

2.0	PB674300101	Fwd Blade Fold Assembly
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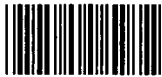


**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Fwd Blade Fold Assembly

batch: 45673

3.0	PB674300103	Aft Blade Fold Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Aft Blade Fold Assembly

batch: 45648

4.0	PB674300127	Blade Positioner
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Blade Positioner

batch: 45653

9/4/23 (2)

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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**Comment:** INSPECT 100% KITS FOR COMPLETENESS

S 09/04/24 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE FOLD KIT

Job Number: 45658

Part Number: D412695011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-695-011

*B Cg/424 (2)*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*09/04/24*

Job Completion



*-MF 09-04-24*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries